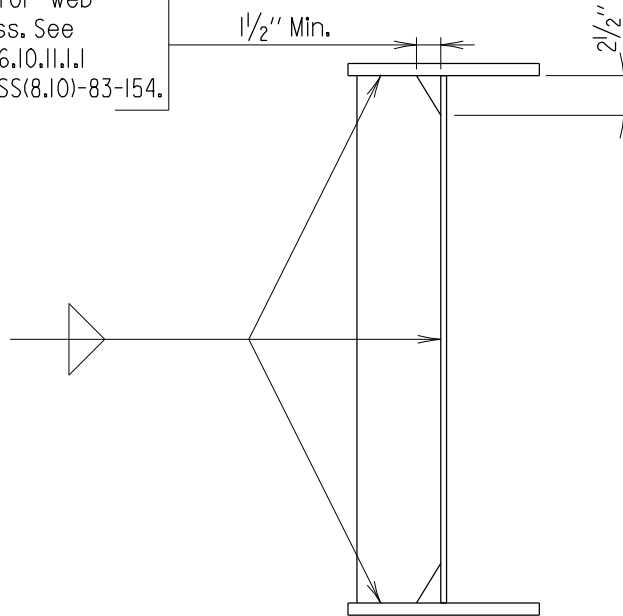
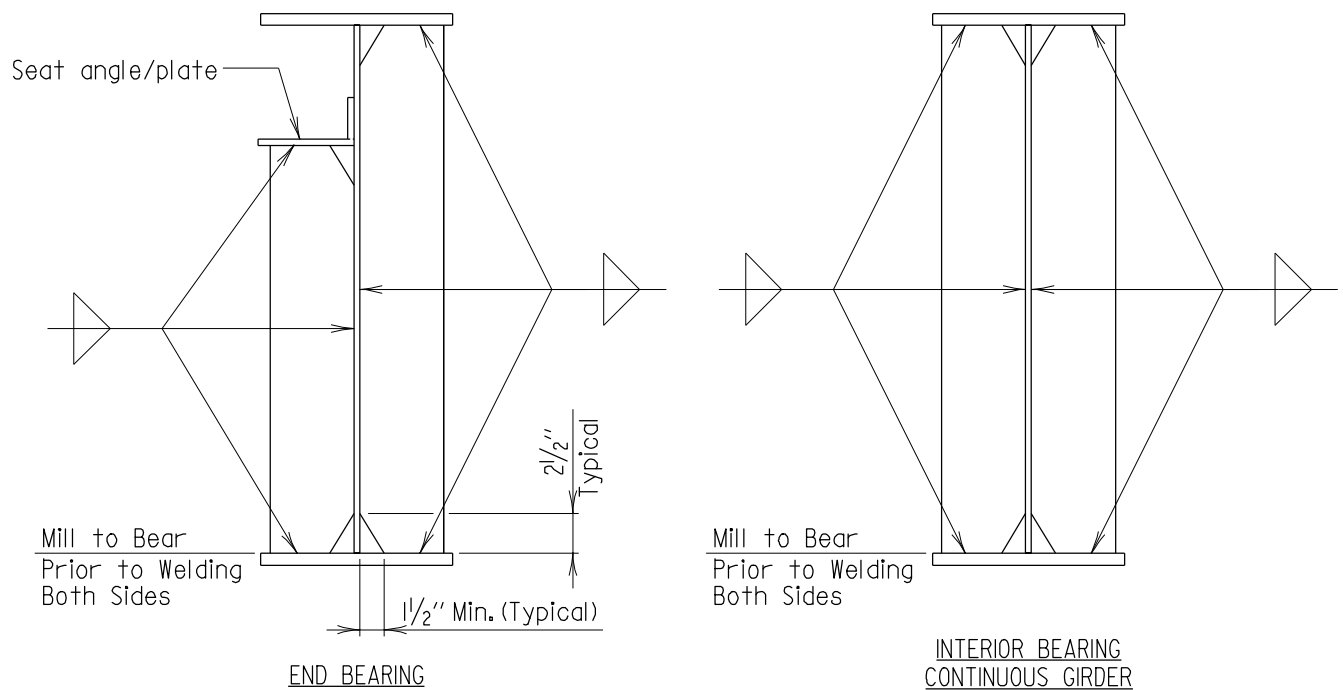


Adjust for web thickness. See AASHTO 6.10.11.1.1 and BR-SS(8.10)-83-154.



INTERMEDIATE STIFFENERS - ANGLE CLIPS

Scale: 1" = 1'-0"



BEARING STIFFENERS - ANGLE CLIPS

Scale: 1" = 1'-0"

Notes:

1. Minimum stiffener thickness $\frac{1}{2}$ ".
2. On exterior girders place all intermediate stiffeners on inside of girder.
3. When longitudinal stiffeners are required, place all longitudinal stiffeners on one side of web, place transverse stiffeners on opposite side.
4. Minimum fillet weld is $\frac{5}{16}$ ".

FOR OFFICE USE ONLY

APPROVAL	
<i>L.S. Friedman</i>	DIRECTOR
OFFICE OF STRUCTURES	
DATE: 4/12/78	
REVISIONS	
SHA	FHWA
10-25-88	.
2-14-00	.
10-22-03	.
10-9-07	.

FHWA APPROVAL
DATE: 10-17-78

STATE OF MARYLAND
DEPARTMENT OF TRANSPORTATION
STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES

STIFFENER ATTACHMENT DETAILS
FOR STEEL GIRDERS
ANGLE CLIP

STANDARD NO. BR-SS(8.07)-78-73(L)

SHEET 1 OF 2



SUPER-STRUCT. STEEL